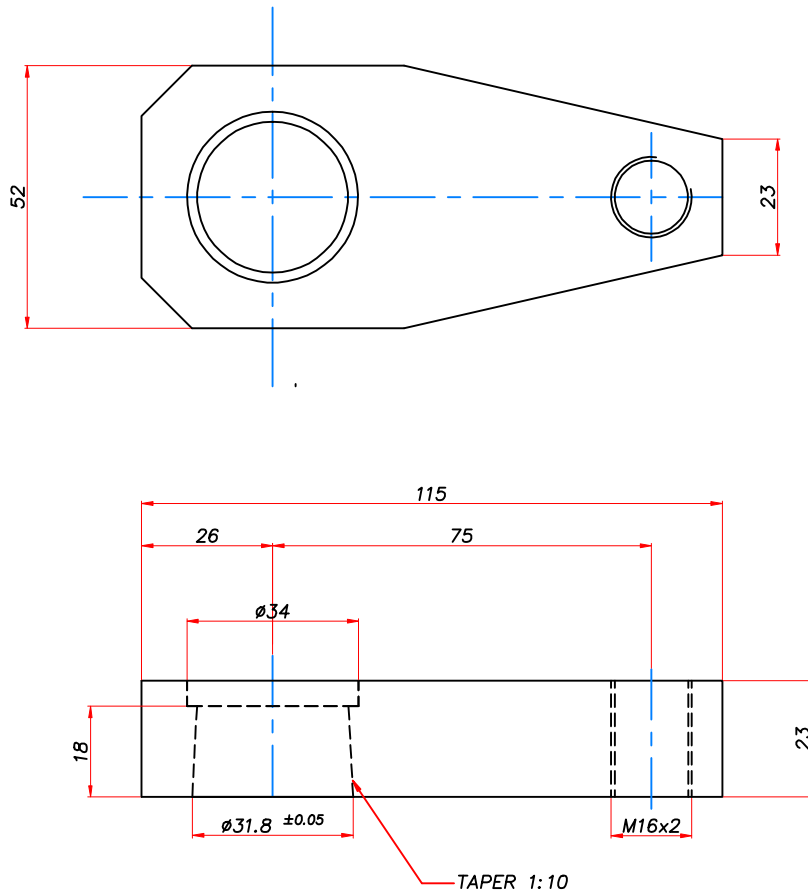


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra Value—μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)	
TITLE		CLAMPING STRAP FOR HYDRAULIC SWING CYLINDER		Linear—Length or Diameter	
MODEL		4191—452		Over	Upto & inc. TOL
				—	6 ±0.1
				6	30 ±0.2
				30	120 ±0.3
				120	315 ±0.5
				315	1000 ±0.8
				1000	2000 ±1.2
				Length of shorter side of angle	
				Over	Upto & inc. TOL
				—	6 ±1°
				6	30 ±30°
				30	120 ±20°
				120	315 ±10°
SCALE		NTS			
DRN	RBP	15/12/15			
CHKD	RBP	15/12/15			
APPD	RBP	15/12/15			
				PRECISION ENGINEERING ACCESSORIES	
				PEENYA BANGALORE	